

IMPELLER JET PUMP INTAKE GRATE

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SXX-CD-13/18



About SOLAS

名SOLAS® 同科社協伝有限会司

SOLAS was founded in 1985 by Dr.Solas Y.J.Lin. SOLAS is now one of the most well known and trusted names in outboard, stern drive propellers and personal watercraft impellers. Our success is largely due to superior design and craftsmanship from team SOLAS.

Located in Taiwan, SOLAS combines world-class research and design, highly skilled labor, cost effective material sourcing and a technologically advanced manufacturing facility to deliver the highest quality of products to our customers.



- We listen and care about the needs of our customers. Our passion is to ensure that our customers enjoy the latest advancements.
- SOLAS products are marketed on a global scale.
- SOLAS quality controls are of the highest standards in the impeller and propeller industry.



Designed for Champions

Over the years SOLAS has sponsored many well known professional personal watercraft riders. The valuable feedback we receive from our sponsored professionals are taken into account and evaluated by our research and development team.



A Research and Development

The SOLAS Research and Development Team have elevated Team SOLAS to be the world's largest manufacturer of propellers and impellers in the world. From propellers and impellers to high speed personal watercraft pump systems, SOLAS Research and Development has incorporated advanced production technology, and harsh field-testing into their designs.

With its CAD, CAM, and CAE capabilities, SOLAS continues to develop high performance products to suit our customers' needs. At SOLAS we are dedicated to manufacturing world-class marine propulsion systems.



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A Continuous Product Improvement

SOLAS has a wide range of propulsion designs from straight pitch impellers (like the Super Camber series and X Prop) to our newly developed Dynafly and Concord series. SOLAS continually develops and improves its impellers.

A Quality Control System

SOLAS has implemented astrict quality assurance program which includes all aspects of our manufacturing process including product design, raw material inspection, production monitoring and distribution control. SOLAS has even set up a state of the art testing apparatus to ensure that these strict standards are met. To enhance customer satisfaction, data from these quality control testing procedures are further analyzed to improve future product design and production capability.

SOLAS is and remains certified by BSI, an award given only to the highest quality in manufacturing and production. SOLAS believes that continuous improvement and intensive research is necessary for our company and products to remain the best in the world. SOLAS is always willing to adapt and grow with our customers.





ISO 9001 / ISO 14001 CERTIFIED

We are honored to have BSI (British Standards Institution) ISO 9001 / ISO 14001 certificates and the Symbol of Excellent Products from Taiwan Government. Total satisfaction of our customers is always our first priority.

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The SOLAS X prop gives you the most powerful propulsion in the water from an advanced design that incorporates a high compression hub and cambered blades. Enthusiasts looking for speed and acceleration from the novice to the professional, will be satisfied using this impeller. You can trust the harsh field testing of the X prop by Team SOLAS. SD-SC-> SD-SC-XO

Dynafly -- Maximum Acceleration

Our new impeller is designed to give high compression ratio pumps a stronger acceleration with less cavitation. This impeller is capable of giving your PWC an incredible boost in its performance. The SOLAS product line includes Dynafly impellers for the Kawasaki Ultra 150 pump and the Sea-Doo 951 pump. SOLAS also has developed new impellers for other pumps. Please check the application chart for further details.

X-prop - High Speed & Ultimate Performance





Concord - The Power Torque Series

With features like a large blade area and a unique geometric blade design, the SOLAS Concord Impeller delivers remarkable thrust and extraordinary efficiency. As four-stroke technology becomes mainstream in the PWC world, the Concord design truly enhances the engine characteristics, not only delivering incredible acceleration but also excellent top end performance. From water skiing to high speed cruising, this technologically advanced power torque design with its radial leading edge will offer everything you could ask for in an impeller.



SRX-CD

MSE, - E





KG-CD

SXX Concord

With Solas innovative blade technology, this 3 blade radial edge SXX Concord impeller is designed specially for Sea-Doo 300HP watercraft. It produces explosive bottom end acceleration, great rough-water hook up and more top speed on this big machine with the most powerful horsepower at the moment.

The impeller, which comes with the watercraft, is made to work efficiently for a wide variety of users. SOLAS impellers, however, are manufactured of high-strength stainless steel, accompanied by a unique geometric blade design and state-of-the-art investment casting technique. If you are looking to get more top speed or bottom end out of your watercraft, this is when it is time to get a SOLAS impeller. The following are some basic yet important factors when upgrading your impeller:



- Horsepower The amount of horsepower is figured in with the weight, peak rpm level, and many other factors. It is important to note the overall load and top RPM the watercraft will have after tuning at the very least.
- Weight The more weight being carried, the more bottom end the watercraft will need to get on plane at a faster rate. Therefore pitch of the impeller would need to be reduced to limit the volume of water allowed to pass through the pump.
- Pitch Smaller pitches will improve acceleration and reduce top speed, yet increasing pitch will decrease acceleration while improving top speed. Combining smaller pitch at the leading edge of the blade with a larger pitch at the trailing edge, also known as Progressive Pitch, allows the impeller to grab water and catapult it back towards the pump, essentially giving you the best of both pitch styles.
- Materials Solas impellers are manufactured in stainless steel which allows for added strength and less weight than materials such as aluminum.
- Blade Configuration Overlapping blades allows impellers to have increased blade area, and thus increases vacuum and allows the impeller to pull more water in towards the pump.

High Performance JET PUMP

High Performance, durable, and affordable products are our commitment by Team SOLAS to our customers. With this commitment in mind, SOLAS proudly presents a new product line of jet pump series, for the personal watercraft market.

This new line of products is based on modern hydrodynamics design and intensive field testing from our SOLAS PWC racing champions. We are offering all-around high performance not only to professionals, but to our recreational PWC customers as well.



SX-HS-161 for SEADOO



YRS-SV-148/74 for YAMAHA



AG 00

YQS-SV-144/74 for YAMAHA



KGX-PM-148/74T for KAWASAKI



SX-PM161/83 for SEADOO



SK-SV-140/75 for SEADOO

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HINTAKE Grates -- Ensure Maximum Flow

SOLAS' commitment to performance does not simply mean just speed. It means handling, dependability, durability, smooth operation, and much more. SOLAS intake grates are made of cast aluminum. Each is finished with an epoxy powder coating which makes SOLAS intake grates highly resistant to corrosion and abrasion.

Our airfoil section allows more water to flow consistently into the pump in order to eliminate cavitation and improved hook up ability. SOLAS offers several different models.

PL-IG-B (Polaris) (Kawasaki)

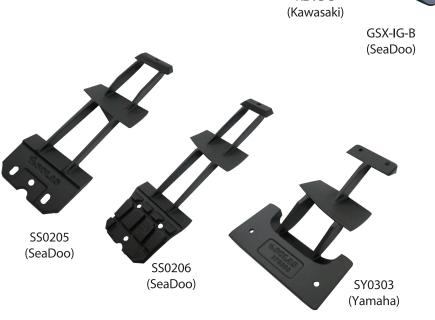
KH-IG-B



GTX-IG-B (SeaDoo)

KE-IG-B (Kawasaki)

> SD-IG-B (SeaDoo)





How to select impellers for your personal watercraft:

SOLAS is committed to producing personal watercraft impellers of the highest quality to provide the ultimate in PWC performance. SOLAS impellers are race proven around the world for their extreme durability and superior efficiency.

To provide your personal watercraft with the best possible performance, SOLAS offers the following guide to selecting the suitable impeller for your PWC:

Selection Consideration	Impeller Solution
Q1 Engine RPM is too high or is exceeding manufacturers' recommendations at full throttle.	A1 Increase impeller pitch.
Q2 Engine RPM is too low or not reaching its rated RPM at full throttle.	A2 Decrease impeller pitch.
Q3 High altitude operation.	A3 Decrease impeller pitch.
Q4 Cold weather operation.	A4 Increase impeller pitch.
Q5 Top speed and performance under all conditions.	A5 Increase or decrease impeller pitch to reach the manufacturer's recommended RPM at full throttle.





SEA DOO is a registered trademark of Bombardier Recreational Products Inc.

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine		* LIMITED or MODIF	IED Engine *	
		2016~	Diameter	CONCORD	3	SXX-CD-13/18	SXX-CD-13/16	SXX-CD-14/19		
	RXP-X 300 / RXT-X 300 / GTX LIMITED 300	2016~	161mm	CONCORD	4	SX4-CD-13/16	SX4-CD-11/16	5/// 00 14/ 15		
1630	GTR 230 / GTX230 / WAKE PRO 230	2010*	161mm	CONCORD	4	SX4-CD-13/16	SX4-CD-13/16			
	GTI 130 / GTI SE 130 / GTI SE 170	2020-	TOTIUM	CONCORD	4	374-00-11/10	374-00-13/10			
	GTX 170 / WAKE 170 / FISH PRO 170	2020~	155.5mm	CONCORD	4	OSR-CD-10/18A	OSR-CD-11/19A	OSR-CD-12/20A		
	RXT-230 /GTX-230	2019	161mm	CONCORD	4	SX4-CD-11/16	SX4-CD-13/16			
	GTR 230/GTR-X 230	2017~2019	161mm	CONCORD	4	SX4-CD-11/16	SX4-CD-13/16			
		2019		CONCORD	3	SXX-CD-13/18	SXX-CD-13/16	SXX-CD-14/19		
	WAKE PRO 230HP	2019	161mm	CONCORD	4	SX4-CD-13/16	SX4-CD-11/16			
	RXT IS 260 / RXT-X 260 / RXT 260 / RXT-X aS260	2009~		CONCORD	4	SRZ-CD-15/21A	SRZ-CD-13/18A	SRZ-CD-14/19A	SRZ-CD-15/20A	SRZ-CD-16/21A
	GTX LTD IS 255 / GTX LTD IS 260	2009~		CONCORD	4	SRZ-CD-15/21A	SRZ-CD-13/18A	SRZ-CD-14/19A	SRZ-CD-15/20A	SRZ-CD-16/21A
	RXP-X 255 / RXP-X 260	2009~2015		CONCORD	4	SRZ-CD-15/21A	SRZ-CD-13/18A	SRZ-CD-14/19A	SRZ-CD-15/20A	SRZ-CD-16/21A
	RXP(215HP)	2009~2010		CONCORD	4	SRZ-CD-14/19A	SRZ-CD-13/18A	SRZ-CD-15/20A	SRZ-CD-15/21A	SRZ-CD-16/21A
	RXT(215HP)	2009~2010		CONCORD	4	SRZ-CD-13/18A	SRZ-CD-14/19A	SRZ-CD-15/20A	SRZ-CD-15/21A	SRZ-CD-16/21A
	WAKE PRO(215hp)/ WAKE PRO(230hp)	2009~2018		CONCORD	4	SRZ-CD-13/18A	SRZ-CD-14/19A	SRZ-CD-15/20A	SRZ-CD-15/21A	SRZ-CD-16/21A
	GTX 215 / GTX IS 215 / GTX LTD 215/ GTX LTD 230	2009~2018		CONCORD	4	SRZ-CD-13/18A	SRZ-CD-14/19A	SRZ-CD-15/20A	SRZ-CD-15/21A	SRZ-CD-16/21A
		2012-2018	159mm	CONCORD	4	SRZ-CD-13/18A	SRZ-CD-13/18A	SRZ-CD-15/20A	SRZ-CD-15/21A	SRZ-CD-16/21A
	GTR(215HP)									
	RXP-X	2008		CONCORD	4	SRX-CD-15/21	SRX-CD-13/18	SRX-CD-14/19	SRX-CD-15/20	SRX-CD-16/21
	RXT-X	2008		CONCORD	4	SRX-CD-14/19	SRX-CD-13/18	SRX-CD-15/20	SRX-CD-15/21	SRX-CD-16/21
	RXP(215HP)	2004-2009		CONCORD	4	SRX-CD-14/19	SRX-CD-13/18	SRX-CD-15/20	SRX-CD-15/21	SRX-CD-16/21
	RXT(215HP)	2005-2009		CONCORD	4	SRX-CD-13/18	SRX-CD-14/19	SRX-CD-15/20	SRX-CD-15/21	SRX-CD-16/21
	GTX Limited(215HP)	2005-2009		CONCORD	4	SRX-CD-13/18	SRX-CD-14/19	SRX-CD-15/20	SRX-CD-15/21	SRX-CD-16/21
	WAKE SUPERCHARGED(215HP)	2007-2016		CONCORD	4	SRX-CD-13/18	SRX-CD-14/19	SRX-CD-15/20	SRX-CD-15/21	SRX-CD-16/21
1494	GTX 4-tech Limited Supercharge(185HP)	2003-2004		CONCORD	4	SR-CD-12/20	SR-CD-10/18	SR-CD-11/19	SR-CD-13/21	
	GTX 4-tech Supercharge(185HP)	2003-2006		CONCORD	4	SR-CD-12/20	SR-CD-10/18	SR-CD-11/19	SR-CD-13/21	
	RXP(155HP)	2007-2008		CONCORD	4	SR-CD-11/19	SR-CD-10/18	SR-CD-12/20	SR-CD-13/21	
	GTS 130 / GTS PRO 130	2011-2016		CONCORD	4	©SR-CD-11/19A	©SR-CD-10/18A	©SR-CD-12/20A		
		2009~2019		CONCORD	4	©SR-CD-11/19A	©SR-CD-10/18A	©SR-CD-12/20A		
	/AKE (155HP)	2008		CONCORD	4	SR-CD-11/19	SR-CD-10/18	SR-CD-12/20	SR-CD-13/21	
	GTX 155	2009 & 2018~2019	155.5mm	CONCORD	4	©SR-CD-11/19A	©SR-CD-10/18A	©SR-CD-12/20A		
	GIX 155	2002-2008		CONCORD	4	SR-CD-11/19	SR-CD-10/18	SR-CD-12/20	SR-CD-13/21	
	GTX 155 / GTX S 155	2010-2017		CONCORD	4	SRB-CD-11/19				
		2009~2019		CONCORD	4	OSR-CD-10/18A	©SR-CD-11/19A	OSR-CD-12/20A		
	GTI LTD 155 / GTI SE 155	2008		CONCORD	4	SR-CD-10/18	SR-CD-11/19	SR-CD-12/20	SR-CD-13/21	
	GTI / GTI SE 130 /GTI SE/GTI STD/GTI 4-TEC SE/ GTI 4-TEC STD/GTI 130	2009~2019		CONCORD	4	©SR-CD-10/18A	©SR-CD-11/19A	©SR-CD-12/20A		
	GTI 4-TEC STD/GTI 130	2006-2008		CONCORD	4	SR-CD-10/18	SR-CD-11/19	SR-CD-12/20	SR-CD-13/21	
	RXX	2001-2002	148mm	CONCORD	3	KG-CD-15/21	KG-CD-14/21	KG-CD-16/22		
		2001-2002	14000	CONCORD	3	ST-CD-15/21	ST-CD-10/16	ST-CD-14/19	ST-CD-16/21	ST-CD-17/22
	XP / XP DI	2000-2004		DYNAFLY	3	ST-DF-13/19		ST-DF-14/19 ST-DF-14/20	51-00-10/21	51-00-11/22
				CONCORD	3	ST-CD-15/20	ST-DF-12/18 ST-CD-10/16	,	ST-CD-16/21	ST-CD-17/22
	RX / RX DI	2000-2003						ST-CD-14/19	51-00-16/21	51-00-17/22
051				DYNAFLY	3	ST-DF-13/19	ST-DF-12/18	ST-DF-14/20	ST OD 10 (01	CT OD 47 (00
951	GTX/GTX DI	2000-2003	155.5mm	CONCORD	3	ST-CD-15/20	ST-CD-10/16	ST-CD-14/19	ST-CD-16/21	ST-CD-17/22
				DYNAFLY	3	ST-DF-13/19	ST-DF-12/18	ST-DF-14/20	07.05.44	07.00.45
	GSX Ltd. / GTX Ltd. / XP Ltd.	98-99		CONCORD	3	ST-CD-15/20	ST-CD-10/16	ST-CD-14/19	ST-CD-16/21	ST-CD-17/22
				X Prop	3	ST-SC-X0(14.5-17.5)	ST-SC-XI(15.5-18.5)			
	LRV / LRV DI	99-2003		CONCORD	3	ST-CD-14/19	ST-CD-10/16	ST-CD-15/20	ST-CD-16/21	ST-CD-17/22
				X Prop	3	ST-SC-X0(14.5-17.5)	ST-SC- XI(15.5-18.5)			
000	GTI 90/GTS 90	2017-	150mm	CONCORD	3	© SG-CD-10/16				
900	SPARK ACE 900 / SPARK ACE 900 HO SPARK TRIXX	2014-	140mm	CONCORD	3	SK-CD-12/17	SK-CD-12/14	SK-CD-13/18		
	3D / 3D BASE	2005-2007	155.5mm	CONCORD	3	ST-CD-10/16	ST-CD-14/19	ST-CD-15/20	ST-CD-16/21	ST-CD-17/22
	GSX RFI / GTX RFI	99-2000	140mm	CONCORD	3	SF-CD-15/23	SF-CD-16/24	SF-CD-17/25		
				CONCORD	3	SD-CD-15/23	SD-CD-13/21	SD-CD-14/22	SD-CD-16/24	SD-CD-17/25
782	XP / SPX / GSX	96-98		X Prop	3	SD-SC-X0(16.5-23.5)	SD-SC-X(16-23)	SD-SC-XI(17-24)		
			140mm			SD-CD-14/22	SD-CD-13/21	SD-CD-15/23	SD-CD-16/24	SD-CD-17/25
	GTX / GTX PRO	96-98		CONCORD	3	30-00-14/22	30-00-13/21	30-00-13/23	50-00-10/24	30-00-17/20

○ Original Seal Required

Lower pitch than stock can be used for high altitude or high temperature application where H.P is lost when applicable

Lower pitch than stock can be used for watercraft with reflashed ECU that increases rev limiter for more rpm than stock when applicable

Higher pitch than stock can be used for modified watercraft with higher HP than stock



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Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine		* LIMITED or MODIF	ED Engine *	
	GTI / GTI LE / GTI RFI	2001-2005	155.5	CONCORD	3	ST-CD-10/16	ST-CD-14/19	ST-CD-15/20	ST-CD-16/21	ST-CD-17/22
	GTS	2001-2002	155.5mm	CONCORD	3	ST-CD-10/16	ST-CD-14/19	ST-CD-15/20	ST-CD-16/21	ST-CD-17/22
				CONCORD	3	SD-CD-14/22	SD-CD-13/21	SD-CD-15/23	SD-CD-16/24	SD-CD-17/25
	XP / SPX	95-97		X Prop	3	SD-SC-X(16-23)	SD-SC-X0(16.5-23.5)	SD-SC-XI(17-24)		
				IJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
		99~2001		CONCORD	3	SF-CD-15/23	SF-CD-16/24	SF-CD-17/25		
	GS / GSI			CONCORD	3	SD-CD-14/22	SD-CD-13/21	SD-CD-15/23	SD-CD-16/24	SD-CD-17/25
720	65/65	97-98		X Prop	3	SD-SC-X(16-23)	SD-SC-X0(16.5-23.5)	SD-SC-XI(17-24)		
			140mm	IJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
		99~2001		CONCORD	3	SF-CD-15/23	SF-CD-16/24	SF-CD-17/25		
	GTI / GTS			CONCORD	3	SD-CD-14/22	SD-CD-13/21	SD-CD-15/23	SD-CD-16/24	SD-CD-17/25
		97-98		X Prop	3	SD-SC-X(16-23)	SD-SC-X0(16.5-23.5)	SD-SC-XI(17-24)		
				IJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
	нх	95~		X Prop	3	SD-SC-X(16-23)	SD-SC-X0(16.5-23.5)	SD-SC-XI(17-24)		
		90-		JJK SERJES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
	ХР	93-94		JJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
650	SPX	94-95	140	IJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
650	GSX	94-95	140mm	IJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
	GTX	94-95		IJK SERIES	3	SD-SC-I(14-19)	SD-SC-J(15-20)	SD-SC-K(16-21)		
	ХР	91-92		ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
	SPX	93		ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
	SPI	93-96		ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
590	SP	88-96	140mm	ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
580	GSX	92-93	140000	ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
	GTX	92-93		ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
	GTS	92-96		ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		
	GT	90-91		ABC SERIES	3	SD-SC-A(13-18)	SD-SC-B(14-19)	SD-SC-C(15-20)		

Lower pitch than stock can be used for high altitude or high temperature application where H.P is lost when applicab

Lower pitch than stock can be used for watercraft with reflashed ECU that increases rev limiter for more rpm than stock when applicable

Higher pitch than stock can be used for modified watercraft with higher HP than stock



Engine cc	Model	Horse Power	Year	Pump Diameter	Series	Blades	STOCK Engine
	205 Utopia / Utopia SE	2 X 215HP	2007~	159mm	CONCORD	4	SRX-CD-14/19
	180 Challenger / Challenger SE	215 HP	2007~	159mm	CONCORD	4	SRX-CD-14/19
		2 X 215HP	2007~	159mm	CONCORD	4	SRX-CD-14/19
	230 Challenger / Challenger SE	2 X 155HP	2010~	155.5mm	CONCORD	4	©SR-CD-11/19A
		2 / 100/11	2007~2009	155.5mm	CONCORD	4	SR-CD-11/19
	230 Wake	2 X 215HP	2007~	159mm	CONCORD	4	SRX-CD-14/19
	210 Wake	2 X 155HP	2010~	155.5mm	CONCORD	4	©SR-CD-11/19A
	230 Wake		2007~2009	155.5mm	CONCORD	4	SR-CD-11/19
4-TEC / 1494cc	Islandia SE	2 X 215HP	2008~2009	159mm	CONCORD	4	SRX-CD-14/19
		2 X 155HP	2007	155.5mm	CONCORD	4	SR-CD-11/19
		215 HP	2007~	159mm	CONCORD	4	SR-CD-14/19
	SPEEDSTER 150	155HP	2010~	155.5mm	CONCORD	4	OSR-CD-11/19A
		100111	2007~2009	155.5mm	CONCORD	4	SR-CD-11/19
		2 X 215HP	2007~	159mm	CONCORD	4	SRX-CD-14/19
	SPEEDSTER 200	2 X 155HP	2004~2009	155.5mm	CONCORD	4	SR-CD-11/19
	SPEEDSTER WAKE	2 X 215HP	2006~	159mm	CONCORD	4	SRX-CD-14/19
	SPORTSTER 4-TEC	155HP	2004-2005	155.5mm	CONCORD	4	SR-CD-11/19
951	Sportster LE DI		2000-2005	155.5mm	CONCORD	3	ST-CD-15/20
	Speedster		98-99		CONCORD	3	SF-CD-15/23
780(2)	Challenger 1800		97-99	4.40	CONCORD	3	SD-CD-15/23
	Challenger 1800		57-55	140mm	X Prop	3	SD-SC-X0(16.5-23.5)
780	Challenger		95-97		X Prop	3	SD-SC-X0(16.5-23.5)
	Speedster SK		99		X Prop	3	SD-SC-X(16-23)
	Speedster 1800		99		X Prop	3	SD-SC-X(16-23)
720(2)	Sportster LT		2002		X Prop	3	SD-SC-X(16-23)
	Challenger		98-2001	140mm	X Prop	3	SD-SC-X(16-23)
	Speedster		96-97		X Prop	3	SD-SC-X(16-23)
720	Explorer		97		X Prop	3	SD-SC-X(16-23)
120	Sportster		95-98		X Prop	3	SD-SC-X(16-23)
650(2)	Speedster		94-95		ABC SERIES	3	SD-SC-A(13-18) R
000(Z)	Speedster		34-30		ABC SERIES	3	SD-SC-B(14-19) L
	Sportster		95	140mm	ABC SERIES	3	SD-SC-A(13-18)
650	Explorer		95-96		ABC SERIES	3	SD-SC-A(13-18)
	Explorer		93-95		ABC SERIES	3	SD-SC-A(13-18)

SG-CD-10/16 for GTI 90 / GTS 90 2017~ "Original Seal Required"





YAMAHA IMPELLERS -

YAMAHA is a registered trademark of Yamaha Corporation.

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine	* LIMIT	ED or MODIFIED Engine	*
	GP1800 SVH0	2016~	160mm	CONCORD	3	YV-CD-13/20	YV-CD-13/18	YV-CD-14/21	
	GP1800 H0	2020~	155mm	CONCORD	3	YS-CD-13/19	YS-CD-13/22	YS-CD-14/23	
	VX CRUISER HO	2016~	155mm	CONCORD	3	YS-CD-13/19	YS-CD-13/22	YS-CD-14/23	
	FX SVHO / FX CRUISER SVHO /FX LIMITED SVHO	2014~	160mm	CONCORD	3	YV-CD-13/20	YV-CD-13/18	YV-CD-14/21	
	FX HO / FX CRUISER HO	2009~	155mm	CONCORD	3	YS-CD-13/19	YS-CD-13/22	YS-CD-14/23	
1812	VXR/ VXS	2011~	155mm	CONCORD	3	YS-CD-13/19	YS-CD-13/22	YS-CD-14/23	
		2014~2016	160mm	CONCORD	3	YV-CD-13/20	YV-CD-13/18	YV-CD-14/21	
	FZR / FZS			DYNAFLY		YS-DF-14/21	YS-DF-15/22	,	
		2008~2013	155mm	CONCORD	3	YS-CD-13/22	YS-CD-13/19	YS-CD-14/23	
				DYNAFLY		YS-DF-14/21	YS-DF-15/22		
	FX SHO / FX CRUISER SHO	2008-	155mm	CONCORD	3	YS-CD-13/22	YS-CD-13/19	YS-CD-14/23	
		2005~2008		DYNAFLY	3	YG-DF-14/20	YG-DF-09/13	YG-DF-15/22	
1300	Wave Runner GP1300R, GP1300	2003-2004	155mm	CONCORD	3	YF-CD-13/19	YF-CD-11/14	YF-CD-12/18	YF-CD-14/20
	Wave Runner XLT 1200	99-2005		CONCORD	3	YF-CD-12/18	YF-CD-11/14	YF-CD-13/19	YF-CD-14/20
	Wave Runner GP1200R	2000-2002		CONCORD	3	YF-CD-13/19	YF-CD-11/14	YF-CD-12/18	YF-CD-14/20
	Wave Runner SUV1200	99-2004		CONCORD	3	YF-CD-12/18	YF-CD-11/14	YF-CD-13/19	YF-CD-14/20
	Wave Runner XL1200	98-99		CONCORD	3	YF-CD-12/18	YF-CD-11/14	YF-CD-13/19	YF-CD-14/20
1200			155mm	CONCORD	3	YD-CD-13/19	YD-CD-11/14	YD-CD-12/18	YD-CD-14/20
	Wave Runner GP1200	97-99		X Props	3	YD-SC-X0(14.5-17.5)	YD-SC-X(13-16)	YD-SC-XI(15.5-18.5)	10 00 11, 20
				CONCORD	3	YD-CD-13/19	YD-CD-11/14	YD-CD-12/18	YD-CD-14/20
	Wave Runner GP1200R	99		X Props	3	YD-SC-X0(14.5-17.5)	YD-SC-X(13-16)	YD-SC-XI(15.5-18.5)	10 00 14/20
				CONCORD	3	YD-CD-12/18	YD-CD-11/14	YD-CD-13/19	YD-CD-14/20
1100	Wave Raider 1100 / Wave Venture 1100	95-97	155mm	X Props	3	YD-SC-X(13-16)	YD-SC-X0(14.5-17.5)	YD-SC-XI(15.5-18.5)	10 00-14/20
1100		55-51	10000	IJK SERIES	3	YD-SC-(13-19)	YD-SC-S(12-18.5)	YD-SC-J(14-20)	
	FX High Output	2004~2008		DYNAFLY	3	YG-DF-14/20	YG-DF-09/13	YG-DF-15/22	
	FX CRUISER High Output	2004~2008		DYNAFLY	3	YG-DF-14/20	YG-DF-09/13	YG-DF-15/22	
1052	VX / VX sport / VX Deluxe / VX Crusier	2004~2008	155mm	CONCORD	3	YH-CD-18/22	10-DF-09/13	10-DF-15/22	
1052	V1 / V1 SPORT	2005~2015		CONCORD	3	YH-CD-18/22			
	SUPERJET	2015	144mm	CONCORD	3		YJ-CD-12/17	YJ-CD-12/20	
	EXR	2021~	144mm 144mm	CONCORD	3	YJ-CD-14/17 NEW! YX-CD-12/17	13-00-12/17	13-00-12/20	
							VI OD 40/47		
1049	EX/ EX DELUXE/ EX SPORT VX LIMITED/VX CRUISER/VX DELUXE/VX	2017~	144mm	CONCORD	3	YJ-CD-12/20	YJ-CD-12/17	YJ-CD-14/17NEW!	
	, , ,	2016~	155mm	DYNAFLY	3	YG-DF-09/13	YG-DF-14/20	YG-DF-15/22	
000	V1 / V1 SPORT	2016	455	DYNAFLY	3	YG-DF-09/13	YG-DF-14/20	YG-DF-15/22	NE OD 44/00
998	FX-140 / FX / FX Cruiser	2003~2008	155mm	CONCORD	3	YF-CD-12/18	YF-CD-11/14	YF-CD-13/19	YF-CD-14/20
	Wave Runner GP800R	2001-2005	155mm	CONCORD	3	YF-CD-11/14	YF-CD-12/18	YF-CD-13/19	YF-CD-14/20
	Wave Runner XL800	2000-2004		CONCORD	3	YF-CD-11/14	YF-CD-12/18	YF-CD-13/19	YF-CD-14/20
800				CONCORD	3	YB-CD-14/18	YB-CD-13/17 YB-CD-13/17A	YB-CD-15/19	YB-CD-16/20
	Wave Runner GP800	98-2000	144mm	X Props	3	YB-SC-X0(15.5-18.5)	YB-SC-X(15-18)	YB-SC-XI(16-19)	
				UK SERIES	3	YB-SC-J(14.7-18.5)	YB-SC-S(14-17)	YB-SC-I(14.5-18)	YB-SC-K(15-19)
				00100000		YB-CD-13/17	ND 0D 11/10		
	W D 00700			CONCORD	3	YB-CD-13/17A	YB-CD-14/18	YB-CD-15/19	YB-CD-16/20
	Wave Runner GP760	97-2000	144mm	X Props	3	YB-SC-X(15-18)	YB-SC-X0(15.5-18.5)	YB-SC-XI(16-19)	
				JK SERJES	3	YB-SC-I(14.5-18)	YB-SC-S(14-17)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
	Wave Raider 760	96		IJK SERIES	3	YB-SC-I(14.5-18)	YB-SC-S(14-17)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
760				CONCORD	3	YD-CD-11/14	YD-CD-12/18	YD-CD-13/19	YD-CD-14/20
	Wave Runner XL760 / Wave Venture 760	97-99		X Props	3	YD-SC-X(13-16)	YD-SC-X0(14.5-17.5)	YD-SC-XI(15.5-18.5)	
				IJK SERIES	3	YD-SC-S(12-18.5)	YD-SC-I(13-19)	YD-SC-J(14-20)	
			155mm	CONCORD	3	YD-CD-11/14	YD-CD-12/18	YD-CD-13/19	YD-CD-14/20
	Wave Blaster II	96-97		X Props	3	YD-SC-X(13-16)	YD-SC-X0(14.5-17.5)	YD-SC-XI(15.5-18.5)	
				IJK SERIES	3	YD-SC-S(12-18.5)	YD-SC-I(13-19)	YD-SC-J(14-20)	
	VX 700	2006~	155mm	CONCORD	3	YH-CD-11/14			
						YB-CD-13/17			
	Wave Raider 700 / Wave Raider Deluxe /			CONCORD	3	YB-CD-13/17A	YB-CD-14/18	YB-CD-15/19	YB-CD-16/20
	Venture	94-97		X Props	3	YB-SC-X(15-18)	YB-SC-X0(15.5-18.5)	YB-SC-XI(16-19)	
				IJK SERIES	3	YB-SC-J(14.7-18.5)	YB-SC-S(14-17)	YB-SC-I(14.5-18)	YB-SC-K(15-19)
				CONCORD		YB-CD-13/17			
	Wave Blaster / Wave Runner III GP /	02.07		CONCORD	3	YB-CD-13/17A	YB-CD-14/18	YB-CD-15/19	YB-CD-16/20
701	Pro VXR	93-97	144mm	X Props	3	YB-SC-X(15-18)	YB-SC-X0(15.5-18.5)	YB-SC-XI(16-19)	
				IJK SERIES	3	YB-SC-I(14.5-18)	YB-SC-I(14.5-18)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
	SuperJet (FREESTYLE APPLICATION)	2008~2020		CONCORD	3	YQ-CD-09/15	YQ-CD-10/16		
		2008~2020		CONCORD	3	YQ-CD-12/18	YQ-CD-13/19		
	SuperJet			CONCORD	3	YB-CD-13/17	YB-CD-14/18	YB-CD-15/19	YB-CD-16/20
		94-2007				YB-CD-13/17A			
				IJK SERIES	3	YB-SC-I(14.5-18)	YB-SC-S(14-17)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
	Wave Runner XL700	99-2004	155mm	CONCORD	3	YD-CD-11/14	YD-CD-12/18	YD-CD-13/19	YD-CD-14/20
	Wave Runner III	90-97		IJK SERIES	3	YB-SC-S(14-17)	YB-SC-I(14.5-18)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
	SuperJet	90-93	144mm	IJK SERIES	3	YB-SC (14.5-18)	YB-SC-S(14-17)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
650									
650	VXR	91-95		IJK SERIES	3	YB-SC-S(14-17)	YB-SC-I(14.5-18)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)
650			Tapered		3 3	YB-SC-S(14-17) YA-SC-A(13-18)	YB-SC-I(14.5-18) YA-SC-B(14-19)	YB-SC-J(14.7-18.5)	YB-SC-K(15-19)

Lower pitch than stock can be used for high altitude or high temperature application where H.P is lost when applicable *Lower pitch than stock can be used for watercraft with reflashed ECU that increases rev limiter for more rpm than stock when applicable* *Higher pitch than stock can be used for modified watercraft with higher HP than stock*



Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine
1200	Exciter 135	98-2000	155mm	IJK SERIES	3	YD-SC-I(13-19)
1100(2)	Exciter 220	97-98	155mm	IJK SERIES	3	YD-SC-I(13-19)
1200(2)	Exciter 270	98-2000		X Props	3	YD-SC-X(13-16)
1200(2)		38-2000		IJK SERIES	3	YD-SC-I(13-19)
1200(2)	LS2000 / LX2000	1999-2002		CONCORD	3	YD-CD-12/18
1200(2)	L320007 EA2000	1333-2002		X Props	3	YD-SC-X(13-16)
1200(2)	LX210	2003-2005	155mm	CONCORD	3	YD-CD-12/18
1200(2)		2003-2005	135000	X Props	3	YD-SC-X(13-16)
1200(2)	AR210	2004-2005		CONCORD	3	YD-CD-12/18
1200(2)	ANZIO	2004-2005		X Props	3	YD-SC-X(13-16)
1200(2)	XR1800	2000-2001		CONCORD	3	YF-CD-13/19
1200(2)	XK1800	2000-2001		X Props	3	YF-SC-X(13-16)
998(2)	SX 230 /SR 230/ AR 230	2004-2005	155mm	CONCORD	3	YF-CD-12/18
990(Z)	3A 230 / 3R 230/ AR 230	2004-2005	15500	X Props	3	YF-SC-X(13-16)
	SX210 / AR210 / SR210	2006~2015		DYNAFLY	3	YG-DF-14/20
1052(2)	SX230 / AR230 / SR 230	2006	155mm	CONCORD	3	YF-CD-13/19
	SX230 H0 / AR230 H0 / SR 230 H0	2005~2009		DYNAFLY	3	YG-DF-14/20

* FOR DIFFERENT PITCHES, CHECK P.13 FOR YAMAHA IMPELLERS



Mercury Sport Jet IMPELLERS -

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine
90 HP	90 Jet (Spline)	1993-1995		CONCORD	3	MB-SC-A
175 HP	175 XR2 Jet	1997-2000		CONCORD	3	MC-CD-18/27
	Speedster	2000-2002		CONCORD	4	MC-CD-22/39
	Speedster SK	2000		CONCORD	4	MC-CD-22/39
	Speedster 160	2004		CONCORD	4	MC-CD-22/39
Mercury V6 250HP	Challenger 1800	2000-2005		CONCORD	4	MC-CD-22/39
240HP	Challenger 2000	2000-2005	184mm	CONCORD	4	MC-CD-22/39
210HP	Challenger X	2004-2005	104000	CONCORD	4	MC-CD-22/39
200HP (M2 Jet)	Sportster 1800	2000		CONCORD	4	MC-CD-22/39
(Utopia 205	2002-2005		CONCORD	4	MC-CD-22/39
	Utopia 185	2001-2005		CONCORD	4	MC-CD-22/39
	Islandia	2001-2005		CONCORD	4	MC-CD-22/39



"This is a highly efficient 4-blade,Staninless Steel,progressive pitch impeller delivering excellent thrust and superior overall performance for the Mercury Sport Jet model jet drive."



Kawasaki IMPELLERS —

Kawasaki is a registered trademark of Kawasaki Motors Crop. USA

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine		* LIMITED or MOD	FIED Engine *	
	ULTRA 310X/310X SE/310LX/310R	2014~	160mm	CONCORD	3	KR-CD-14/21	KR-CD-15/22			
	ULTRA 300X / 300LX	2011~2013	160mm	CONCORD	3	KR-CD-14/21	KR-CD-15/22			
	ULTRA 260X/260LX	2009~2010		CONCORD	3	KX-CD-15/23	KX-CD-16/21	KX-CD-16/24		
1498	ULTRA 250X	2007~2008	155mm	CONCORD	3	KX-CD-15/23	KX-CD-16/21	KX-CD-16/24		
	ULTRA LX	2007~		CONCORD	3	KX-CD-10/16	,	,		
	STX-15F	2004~	148mm	CONCORD	3	KG-CD-14/21	KG-CD-13/19	KG-CD-14/20	KG-CD-15/21	KG-CD-16/22
	SX-R	2017~	148mm	CONCORD	3	KGX-CD-15/20	KGX-CD-12/16			
1199	STX-12F	2003~2007	148mm	CONCORD	3	KG-CD-13/19	KG-CD-11/17	KG-CD-12/18	KG-CD-14/20	KG-CD-14/21
1100	ULTRA 150	99-2005	Tapered	DYNAFLY	3	KH-DF-16/20	KH-DF-17/21	110 00 11, 10	110 00 11, 20	110 00 11/ 21
1176	02110/1200	00 2000		CONCORD	3	KG-CD-15/21	KG-CD-14/20	KG-CD-14/21	KG-CD-16/22	
11/0	1200 STX-R	2002-2005	148mm	DYNAFLY	3	KG-DF-13/25	KG-DF-14/26	110 00 14, 21	10 00 10/22	
				CONCORD	3	KG-CD-13/19	KG-CD-11/17	KG-CD-12/18	KG-CD-14/20	KG-CD-14/21
	1100 STX DI	2000-2003		X Props	3	KG-SC-X(16.5-24)	KG-SC-X0(17-24.5)	10 00 12/10	10 00 14/20	110 00 14/21
			148mm	CONCORD	3	KG-CD-13/19	KG-CD-11/17	KG-CD-12/18	KG-CD-14/20	KG-CD-14/21
1071	1100 STX	97-98		X Props	3	KG-SC-X(16,5-24)	KG-SC-X0(17-24.5)	10-00-12/10	NG-0D-14/20	N0-0D-14/21
			148mm	CONCORD	3	KG-CD-13/19	KG-CD-11/17	KG-CD-12/18	KG-CD-14/20	KG-CD-14/21
	1100 ZXi	96-2003	148mm	X Props	3	KG-SC-X(16.5-24)	KG-SC-X0(17-24.5)	NG-CD-12/18	NG-CD-14/20	NG-CD-14/21
	900 STX	2001-2006	148mm	CONCORD	3	KG-CD-12/18	KG-CD-11/17	KG-CD-13/19	KG-CD-14/20	
004	900 517	2001-2008	140000		3	,		KG-CD-13/19 KF-SC-XI(19-25)	NG-CD-14/20	
891	900 STX / STS /Zxi	95-2002	140mm	X Props		KF-SC-X(16-23)	KF-SC-X0(18-23.5)	NF-50-XI(19-25)		
700		0000 0014	140	IJK SERIES	3	KF-SC-I(16-21)	KF-SC-J(17-22)			
782	800 SX-R	2003~2011	140mm	DYNAFLY	3	KP-DF-13/22	KP-DF-14/23	KP-DF-15/24		
				CONCORD	3	KE-CD-09/15	KE-CD-11/16	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 Sxi Pro	95-2002		X Props	3	KE-SC-X(14-21)	KE-SC-XI(16-23)			
				IJK SERIES	3	KE-SC-S(13-18)	KE-SC-I(14-19)	KE-SC-J(15-20)		
				CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 STS	95-97		X Props	3	KE-SC-X(14-21)	KE-SC-XI(16-23)			
				IJK SERIES	3	KE-SC-S(13-18)	KE-SC-I(14-19)	KE-SC-J(15-20)		
				CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 Xi Sport	93-96		X Props	3	KE-SC-X(14-21)	KE-SC-XI(16-23)			
				IJK SERIES	3	KE-SC-S(13-18)	KE-SC-I(14-19)	KE-SC-J(15-20)		
				CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 ZXi	95-97		X Props	3	KE-SC-X(14-21)	KE-SC-XI(16-23)			
				IJK SERIES	3	KE-SC-S(13-18)	KE-SC-I(14-19)	KE-SC-J(15-20)		
743	750 SS	92-97	140mm	CONCORD	3	KE-CD-09/15	KE-CD-11/16	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
				ABC SERIES	3	KE-SC-A(13-18)	KE-SC-B(14-19)			
	750 SXi	95-96		CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
				ABC SERIES	3	KE-SC-A(13-18)	KE-SC-B(14-19)			
				CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 SX	92-95		IJK SERIES	3	KE-SC-I(14-19)	KE-SC-S(13-18)	KE-SC-J(15-20)		
				ABC SERIES	3	KE-SC-A(13-18)	KE-SC-B(14-19)			
				CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 XiR	94		IJK SERIES	3	KE-SC-I(14-19)	KE-SC-S(13-18)	KE-SC-J(15-20)		
				ABC SERIES	3	KE-SC-A(13-18)	KE-SC-B(14-19)			
				CONCORD	3	KE-CD-11/16	KE-CD-09/15	KE-CD-12/18	KE-CD-13/20	KE-CD-13/21
	750 ST	94-95		IJK SERIES	3	KE-SC-I(14-19)	KE-SC-S(13-18)	KE-SC-J(15-20)		
				ABC SERIES	3	KE-SC-A(13-18)	KE-SC-B(14-19)			
		07.00		IJK SERIES	3	KA-SC-I(13-18)	KA-SC-J(14-19)			
005	650 TS / 650 SX	87-93		ABC SERIES	3	KA-SC-A(13-18)	KA-SC-B(14-19)			
635		04.00	140mm	IJK SERIES	3	KA-SC-I(13-18)	KA-SC-J(14-19)			
	650 X-2 / 650JM	91-96		ABC SERIES	3	KA-SC-A(13-18)	KA-SC-B(14-19)			
	550 SX	90-96		ABC SERIES	3	KD-SC-A(13-18)	KD-SC-B(14-19)			
550	550 JS	82-89	Tapered	ABC SERIES	3	KB-SC-A(13-18)	KB-SC-B(14-19)			
	440 JS	77-94	121mm	ABC SERIES	3	KC-SC-A(13-18)	KC-SC-B(14-19)			

Lower pitch than stock can be used for high altitude or high temperature application where H.P is lost when applicable

Lower pitch than stock can be used for watercraft with reflashed ECU that increases rev limiter for more rpm than stock when applicable

Higher pitch than stock can be used for modified watercraft with higher HP than stock



HONDA IMPELLERS Honda is a registered trademark of Honda Motors Co., Inc.

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine	* LIMITED or MODIFIED Engine *
	R-12X	2004-2007		CONCORD	3	HA-CD-17/29	HA-CD-18/30
4025	F-12X / F-12X GPScape	2002-2004	455	CONCORD	3	HA-CD-17/29	HA-CD-18/30
1235	R-12	2002-2004	155mm	CONCORD	3	HA-CD-09/18	
	F-12	2002-2004		CONCORD	3	HA-CD-09/18	

POLARIS IMPELLERS Polaris is a registered trademark of Polaris Industries Inc.

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine		* LIMITED or MOD	IFIED Engine *	
750	MSX 150	2003-2004		CONCORD	3	PA-CD-13/19	PA-CD-12/18	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
750	MSX 110	2003-2004	148mm	CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
1192	MSX 140	2003-2004	148mm	CONCORD	3	PA-CD-15/21	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-16/22
				CONCORD	3	PA-CD-15/21	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-16/22
	Pro 1200	2000-2002		X props	3	PA-SC-X0(16.5-23)	PA-SC-X(14-21)	PA-SC-XI(17-24)		
				IJK SERIES	3	PA-SC-I(15-24)	PA-SC-S(14-23)			
				CONCORD	3	PA-CD-15/21	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-16/22
4405	VIRAGE TX / VIRAGE Txi	2000-2002	4.40	X props	3	PA-SC-X0(16.5-23)	PA-SC-X(14-21)	PA-SC-XI(17-24)		
1165			148mm	IJK SERIES	3	PA-SC-I(15-24)	PA-SC-S(14-23)			
	Genesis FFI.	2000		X props	3	PA-SC-X0(16.5-23)	PA-SC-X(14-21)	PA-SC-XI(17-24)		
	Genesis FFI,	2000		IJK SERIES	3	PA-SC-I(15-24)	PA-SC-S(14-23)			
	Genesis / Genesis i	99-2004		X props	3	PA-SC-X0(16.5-23)	PA-SC-X(14-21)	PA-SC-XI(17-24)		
	Genesis / Genesis i	99-2004		IJK SERIES	3	PA-SC-I(15-24)	PA-SC-S(14-23)			
				CONCORD	3	PA-CD-14/20	PA-CD-12/18	PA-CD-13/19	PA-CD-15/21	PA-CD-16/22
1050	SL / SLX / SLXH / SLTX 1050	97-98	148mm	X props	3	PA-SC-X(14-21)	PA-SC-X0(16.5-23)	PA-SC-XI(17-24)		
				IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			
				CONCORD	3	PA-CD-13/19	PA-CD-12/18	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
900	SL900	96-97	148mm	X props	3	PA-SC-X(14-21)	PA-SC-X0(16.5-23)	PA-SC-XI(17-24)		
				IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			
				CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
779	SLX Pro 785 / SL780 /SLT 780	96-2001	148mm	X props	3	PA-SC-X(14-21)	PA-SC-X0(16.5-23)	PA-SC-XI(17-24)		
				IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			
777	VIRAGE I	2002-2004	148mm	CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
	OCTANE	2002-2004	140000	CONCORD	3	PF-CD-15/23				
744	SL 750 / SLT 750 / SL750	94-95	148mm	CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
/44	32 7307 321 7307 32730	54-55	14011111	IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			
	VIRAGE / FREEDOM	2000-2004		CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
	The Dom	2000-2004		IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			
700	SLH	98-2001	148mm	CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
700		30-2001	14011111	IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			
	SL 700DLX / SL700 / Hurricane	96-97		CONCORD	3	PA-CD-12/18	PA-CD-13/19	PA-CD-14/20	PA-CD-15/21	PA-CD-16/22
	SE TOODEX / SETOO / Humcalle	50-57		IJK SERIES	3	PA-SC-S(14-23)	PA-SC-I(15-24)			

TIGERSHARK IMPELLERS TIGERSHARK is a registered trademark of Tigershark Co., Inc.

Engine cc	Model	Year	Pump Diameter	Series	Blades	STOCK Engine	* L	IMITED or MODI	FIED Engine *	
1100	TS 1100R / TS 1100LI	99	148mm	CONCORD	3	PA-CD-14/20	PA-CD-12/18	PA-CD-13/19	PA-CD-15/21	PA-CD-16/22
	TS 1000L / TS 1000R	98-99		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	TS 1000R	98		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
999	Daytona 1000R	98	146mm	UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	Daytona 1000	97		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	Monte Carlo 1000	97		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
896	Monte Carlo 900	96	146mm	UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	TS 770R / TS 770R	98-99		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
768	TS 770	98-99	140	UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
768	Daytona 770R / 770	98	146mm	UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	Monte Carlo 770	96-97		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	TS 640/640L	98-99		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	Montego	97~		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	Montego Deluxe	96-97	146mm	UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
	Monte Carlo 640	96-97		UK Series	3	TB-SC-I(15.5-19.5)	TB-SC-J(16-20.5)			
639	Daytona 640	94-95		UK Series	3	TA-SC-I(14.5-18)	TA-SC-J(15.5-19)			
	Montego	94-96		UK Series	3	TA-SC-I(14.5-18)	TA-SC-J(15.5-19)			
	Montego Deluxe	95-97	142mm	UK Series	3	TA-SC-I(14.5-18)	TA-SC-J(15.5-19)			
	Monte Carlo 640	94-95	UK Series	3	TA-SC-I(14.5-18)	TA-SC-J(15.5-19)				
	Barracuda	94-95		UK Series	3	TA-SC-I(14.5-18)	TA-SC-J(15.5-19)			

Lower pitch than stock can be used for high altitude or high temperature application where H.P is lost when applicable

Lower pitch than stock can be used for watercraft with reflashed ECU that increases rev limiter for more rpm than stock when applicable

Higher pitch than stock can be used for modified watercraft with higher HP than stock



• TWIN IMPELLERS •



Impellers for Flyboard



• TWIN IMPELLERS •



Recommended for Performance Use

For Flyboard use FLY Series impellers



SEA DOO is a registered trademark of Bombardier Recreational Products Inc.



SX4-TP-13/16 for RXP-300 / RXT-X 300 / GTX LIMITED 300 2016~



SRZ-TP-15/21A

for RXP-X 260 2012~ RXT IS 260 / RXT-X 260 2009~ RXT 260 / RXT-X aS260 2009~ GTX LTD IS 255 2009~ GTX LTD IS 260 2009~ RXP-X 255 2009~



YAMAHA is a registered trademark of Yamaha Corporation.

Hamay@



YV-TP-12/18, YV-TP-12/20 for FX SVHO/FX CRUISER SVHO 2014

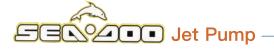
FZR/FZS 2014~

RUNSTERED



YS-TP-14/23 for FZR / FZS 2008-2013 (155mm)





SEA DOO is a registered trademark of Bombardier Recreational Products Inc.

Engine cc	Model	Year	Impeller Application	Recommended SOLAS Pump	Remark	
1630	RXP-X 300	2016~	SOLAS SXX CONCORD SOLAS SX4 CONCORD	SX-PM-161/83	14 VANE Diameter = 161mm	
1000	RXT-X 300	2016~		(HSV+Nozzle)	Hub size = 83mm	
	RXP-X(255HP,260HP)	2008-2015				
1494	RXT-X(255HP,260HP)	2009~	SOLAS SRZ IMPELLER	SRZ-PM-159/83	14 VANE Diameter = 159mm	
	GTX LIMITED IS 260	2009~		(HSV+Nozzle)	Hub size = 83mm	
1630	RXP-X 300 / RXT-X 300	2016~	SOLAS SXX CONCORD SOLAS SX4 CONCORD	SX-HS-161 (Original Wear Ring Replacement)	Diameter = 161mm	
	GTR 230 / GTX230 / WAKE PRO 230	2020~	SOLAS SX4 CONCORD			
	RXT-230 /GTX-230	2019		SX-HS-161		
	GTR 230/GTR-X 230	2017~2019	SOLAS SXX CONCORD SOLAS SX4 CONCORD	(Original Wear Ring Replacement)	Diameter = 161mm	
	WAKE PRO 230HP	2019				
	RXP-X(255HP,260HP)	2008~2015				
	RXT-X(255HP,260HP)	2008~	SOLAS SRX IMPELLER			
	RXP(215HP)	2004-2010	SOLAS SRX IMPELLER	SRX-HS-159-002	Diameter = 159mm	
1494	RXT(215HP)	2005-2010		(Original Wear Ring Replacement)		
	GTX Limited(215HP)	2005-		•		
	WAKE SUPERCHARGED(215HP)	2007- 2003-2004				
	GTX 4-tech Limited Supercharge(185HP) GTX 4-tech Supercharge(185HP)	2003-2004				
	GTS SE 155/ RXP(155HP)	2003-2008	SOLAS SR IMPELLER	SR-HS-156-001	Diameter = 156mm	
	GTX / GTX 4-tech / GTX wake(155HP)	2007-		(Original Wear Ring Replacement)	Diameter 100mm	
	GTI / GTI SE 130	2002				
	XP / XP DI	2000-2004				
	RX / RX DI / GTX /GTX DI	2000-2003				
951	GSX Ltd. / GTX Ltd. / XP Ltd.	98-99			8 VANE	
	LRV / LRV DI	99-2003		ST-HSV-155/83	Diameter = 156mm	
	GSX Ltd.	97	SOLAS ST CONCORD	(HSV+Impeller Shaft	Hub size = 83mm	
782	3D / 3D BASE	2005-2007		+Bearing+Oil Seal +Cone)		
700	GTI / GTI LE / GTI RFI	2001-2005				
720	GTS	2001-2002				
900	SPARK	2014-	SOLAS SK IMPELLER	SK-SV-140/75 (Stator+Cone)	12 VANE Diameter = 140mm Hub size = 75mm	
				SK-HS-140	Diameter = 140mm	
782	GSX RFI / GTX RFI	99-2000				
102	XP / SPX / GSX / GTX / GTX PRO	96-98				
	GS	2000-2001				
	GTI / GTI LE / GTI RFI	2001-2005				
	GTS	2001-2002		Contraction of the second		
720	XP / SPX	95-97				
	GS / GSI	97-99				
	GTI / GTS	96-2000	SOLAS SD IMPELLERS			
	HX	95~	SOLAS SD INFELLERS		6 VANE Diameter = 140mm	
650		93-94			Hub size = 60mm	
	SPX / GSX / GTX	94-95		0		
	XP	91-92 93				
	SPX SPI	93 93-96		SD-PM-140/60		
580	SP	93-96 88-96		(HSV+Impeller Shaft+Bearing+Oil Seal+Cone+Nozzle+Steering Nozzle)		
580	GSX / GTX	92-93				
	GTS	92-93 92-96				
	GT	90-91				
	61	90-91				

The impeller is an optional part

YANAHA Jet Pump YAMAHA is a registered trademark of Yamaha Corporation.

Engine cc	Model	Year	Impeller Application	Recommended SOLAS Pump	Remark
701	SUPERJET	2008~	YRS-CD-12/18 YRS-CD-13/19 YRS-CD-14/20	YRS-HS-148	Diameter = 148mm
701	SUPENJET	2008~	YRS-CD-12/18 YRS-CD-13/19 YRS-CD-14/20	YRS-SV-148/74 (Stator+Cone)	12 VANE Diameter = 148mm Hub size = 74mm
1812	FX SVHO / FX CRUISER SVHO/FZR/FZS	2014~	SOLAS YV Impeller	YVS-SV-160/74 (Stator+Cone)	12 VANE Diameter = 160mm Hub size = 74mm
1812	FX SVH0 / FX CRUISER SVH0/FZR/FZS	2014~	SOLAS YV Impeller	YVS-HS-160	Diameter = 160mm
1812	FZR SH0 / FZS SHO FX SH0 / FX CRUISER SHO	2008-		YSS-SV-160/74 (Stator+Cone) (For 160mm impeller only)	12 VANE Diameter = 160mm Hub size = 74mm
1812	FZR SH0 / FZS SH0 FX SH0 / FX CRUISER SH0	2008-		YVS-HS-160 (For 160mm impeller only)	Diameter = 160mm
	FZR SH0 / FZS SH0	2008~			
1812	FX SHO / FX CRUISER SHO VXR/ VXS	2008~ 2011~			Diameter = 155mm
	FX HO / FX CRUSIER HO	2011~		APA	
	FX High Output	2004-2008			
1052	FX CRUISER High Output	2004-2008			
998	FX-140 / FX Cruiser	2003-2008	SOLAS YF IMPELLER	YFS-HS-155	
1300	Wave Runner GP1300R	2003-2008	SOLAS YS IMPELLER		
	Wave Runner XLT 1200	99-2005			
1200	Wave Runner GP1200R Wave Runner SUV1200	2000-2002 99-2003			
1200	Wave Runner XL1200	98-99			
	Wave Runner GP800R	2001-2005			
800	Wave Runner XL800	2000-2004			
1200	Wave Runner GP1200	97-99			
	Wave Runner GP1200R	99			
1100	Wave Raider 1100 / Wave Venture 1100	95-97	SOLAS YD IMPELLER	YDS-HS-155	Diameter = 155mm
760	Wave Runner XL760 / Wave Venture 760 Wave Blaster II	98-99 96-97			
701	Wave Runner XL700	99-2005		and the second sec	
800	Wave Runner GP800	98-2000			
300	Wave Runner XL800	98-99			
760	Wave Runner GP760	97-2000			
	Wave Raider 760	96	SOLAS YB IMPELLER	YBS-HS-144	Diameter = 144mm
	Wave Raider 700 / Wave Deluxe / Venture Wave Blaster / Wave Runner GP700 / Pro VXR	94-97 93-97			
701	SuperJet	93-97 94-2007			
	SuperJet	2008~			
701	SuperJet	2008~	SOLAS YQ IMPELLER	YQS-PM-144/74T (Housing+Stator+Nozzle +Steering Nozzle +Trim Ring+Cone)	12 VANE Diameter = 144mm Hub size = 74mm
701	SuperJet	2008~	SOLAS YQ IMPELLER	YQS-SV-144/74 (Stator+Cone)	12 VANE Diameter = 144mm Hub size = 74mm

Kawasaki Jet Pump -

Kawasaki is a registered trademark of Kawasaki Motors Crop. USA

Engine cc	Model	Year	Impeller Application	Recommended SOLAS Pump	Remark
1498	SX-R	2017~	SOLAS KGX CONCORD	KGX-PM-148/74T (Housing+Stator+Impeller Shaft+Bearing +Oil Seal+Cone+Nozzle+Steering Nozzle+Trim Ring)	12 VANE Diameter = 148mm Hub size = 74mm
1498	SX-R	2017~			
1498	STX-15F	2004~			12 VANE Diameter = 148mm Hub size = 74mm
1199	STX-12F	2003~	SOLAS KGX CONCORD		
1176	1200 STX-R	2002-2006	SOLAS KG CONCORD		
	1100 STX DI	2001-2003			
1071	1100 STX	97-98			
	1100 ZXi	96-2003			
891	900 STX	2003-2006		KGX-HSV-148/74 AFTER INVENTORY RUN OUT,	
782	800 SX -R	2003~	SOLAS KP DYNAFLY	KPS-PM-140/74T (HSV+Impeller Shaft+Bearing+Oil Seal	12 VANE Diameter = 140mm Hub size = 74mm
				+Cone+Nozzle+Steering Nozzle+Trim Ring)	

The impeller is an optional part

Hydrospace Jet Pump

Hydrospace is a registered trademark of Hydrospace Group.

Engine cc	Model	Year	Impeller Application	Recommended SOLAS Pump	Remark
749	Hydrospace HSR S4	2004~	SOLAS KP CONCORD	HS-PM-140/74T (Housing+Stator+Impeller Shaft+Bearing +Oil Seal+Cone+Nozzle+Steering Nozzle +Trim Ring)	12 VANE Diameter =140mm Hub size = 74mm

The impeller is an optional part



Engine cc	Model	Year	Intake Grate
	RXP(215HP)	2004~2008	550205
1494	RXT	2005~2008	
	GTX	2004~2008	
	GTX DI	2002~03	SS0206
	RXX	2001-2002	
951	XP/XP DI	2000-2004	
901	XP Ltd.	98-99	
	RX / RX DI	2000-2003	
782	ХР	97-98	
720	GTI/GTI LE/GTI RFI	2001-2005	XP-IG-B
120	GTS	2001-2002	/
	GTX Ltd.	98-99	
	GTX/GTX DI	2000-2001	
951	GSX Ltd.	98-99	
	LRV / LRV DI	99-2003	GSX-IG-B
	GSX Ltd.	97	
	GSX RFI	99-2000	
782	GTX RFI	99-2002	
	GTX PRO	98	
	GSX	96-98	
720	GS	98-2001	GTX-IG-B
	GTI	98-2000	
782	XP	95-96	
	SPX XP	97-98 95	
	SPX	95 96	
	SPX SPX	96 97	
	GS	97	
	GSI	97-98	
	GTI	96-97	
650	GTS	97-2000	
	нх	95~	
	ХР	93-94	
	SPX	94-95	SD-IG-B
	GSX	94-95	
	GTX	94-95	
	ХР	91-92	
	SPX	93	
	SPI	93-96	
590	SP	88-96	
580	GSX	92-93	
	GTX	92-93	
	GTS	92-96	
	GT	90-91	

SEA DOO is a registered trademark of Bombardier Recreational Products Inc.



YAMAHA Intake Grates

Engine cc	Model	Year	Intake Grate
1052	FX High Output	2004~07	SY0303
1052	FX CRUISER High Output	2004~07	
704	Wave Blaster	93-97	
701	Superjet	94-2007	YB-IG-B

YAMAHA is a registered trademark of Yamaha Corporation.

Kawasaki Intake Grates -

Engine cc	Model	Year	Intake Grate
1176	ULTRA 150	99-2006	
1071	ULTRA 130 DI	2001-2006	KH-IG-B
	750 SX	92-96	
750	750 SXi	95-96	
	750 XiR	94	KE-IG-B

Kawasaki is a registered trademark of Kawasaki Motors Crop. USA

Engine ccModelYearIntake Grate1235
TurboF-12X2002-2007Image: Constant of the second s

Honda is a registered trademark of Honda Motors Co., Inc.

	GLARIS	IIItake	Orates -
Engine cc	Model	Year	Intake Grate
	Pro 1200	2000-2002	
1165	VIRAGE TX	2000-2002	
	VIRAGE TXi	2001-2002	
	SL 1050	97	
1050	SLX 1050	99	
1030	SLXH 1050	98	
	SLTX	96-98	
900	SL900	96-97	
	SLX Pro 785	96-2001	
779	SL 780	96-97	
	SLT 780	96-97	
777	VIRAGE I	2002-2204	PL-IG-B
	SL 750	94-95	
744	SLT 750	94-95	
	SL750	93	
	VIRAGE	2000-2004	
	SLH	98-2001	
700	SL 700DLX	97	
	SL 700	96-97	
	Hurricane	96-97	

POLARIS Intake Grates -

Polaris is a registered trademark of Polaris Industries Inc.

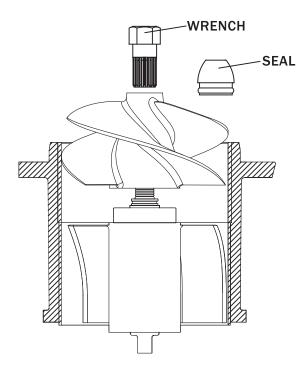






Impeller Accessories & Installation Guide

SEA DOO is a registered trademark of Bombardier Recreational Products Inc.



1.Remove and separate the whole jet pump from the PWC. **2**.Remove the trail cone (or cap) from the stator.

3.Hold the rear end of the shaft with a bench vise. Remove the impeller with an impeller wrench(optional part). Turning counter clockwise will loosen the impeller.

4. Visually inspect thread on shaft & impeller for debris or damage. Apply grease or anti-seize on the thread before installation.

- 5.Screw in the impeller by hand; please be careful of the sharp edges of the impeller. Tighten with the impeller wrench. If the impeller feels too tight or not threaded properly, unscrew the impeller, clean and check the thread.
- 6.Assemble the pump and refill O/E pump oil or grease to spec.

SEADOO					
Impeller Series	Wrench	Seal			
SD Super Camber(ABC Series) Super Camber(IJK Series)	optional part WR001	SL007			
SD, ST Xprop Series	optional part WR001	SL007			
SD, SF, ST Concord Series ST Dynafly Series	optional part WR001	SL007			
SG Concord Series	optional part WR011	Original Seal Required			
SK Concord Series	optional part WR001	SL009			
SR Concord Series	optional part	SLA011 SLA011A SLA011(For shaft 24mm) SLA011A(For shaft 27mm)			
SR Concord Series (A VERSION)	WR011	Original Seal Required			
SRB SRZ SRX SXX / SX4 Concord Series	optional part				
SX4 SRZ	WR012	SLA012 Not Required			
SRZ TP Series & FLY Series * Some of wrenches are	WR012L				

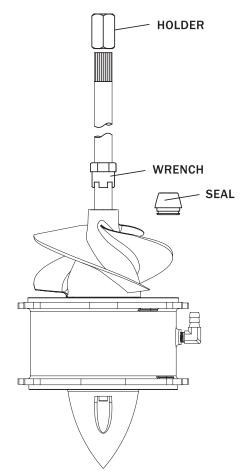
* Some of wrenches are the optional part. You can buy them from SOLAS local dealer

*For SLA012 seal, be sure to tighten it by hand tool

* This installation guide is suggested for reference only.

(Please refer to your original service manual or contact your PWC Dealer for detail.)





- 1.Remove and separate the whole jet pump from the PWC.
- 2.Hold the front end of the drive shaft with a shaft holder (optional part) on bench vise.
- 3.Remove the impeller (a free impeller wrench is included when purchase a new SOLAS Impeller) .Turning clockwise will loosen the impeller.

4.Visually inspect thread on shaft & impeller for debris or damage. Apply grease or anti-seize on the thread before installation.

5.Screw in the impeller by hand; please be careful of the sharp edges of the impeller. Tighten with the impeller wrench. If the impeller feels too tight or not threaded properly, unscrew the impeller, clean and check the thread.

6.Assemble the pump and refill O/E pump oil or grease to spec.

* Some of holders are the optional part. You can buy them from SOLAS local dealer.

 \ast This installation guide is suggested for reference only. (Please refer to your original service manual or contact your PWC Dealer for detail.)

Impeller Series	Wrench	Holder	Se	al	
YA Super Camber(ABC Series)		optional part		9	
	WR003	WR003H	SL	003	
YB Super Camber (IJK Series) Xprop Series		optional part	SLA008	SL008A	
(A VERSION excluded)	WR004	WR004H		shaft 18mm) shaft 15mm)	
YD Super Camber (IJK Series) Xprop Series		optional part			
	WR004	WR004H	SLA	008	
YD Concord Series		optional part			
	WR007	WR004H	SLAC	009A	
YF / YX Concord Series Xprop Series YG		optional part	SI	-A018	
Dynafly Series	WR007	WR007H	SLA	018	
YRS YQ YB (A VERSION) Concord Series		optional part			
Concord Series	WR007	WR004H	SL007	SL009	
YS Dynafly Series YV Concord Series		optional part			
	WR014	WR014H	SLA	014	*HUB WITH A
Concord Series (*HUB WITH A) YS Dynafly Series (*HUB WITH A)		optional part			
YS Concord Series	WR014A	WR014H	SL	4016	0
YS YV TP Series & FLY Series		optional part	TP Series	FLY Series	A
	WR015	WR014H	SLA016	SLA017	
					-





AMAHA Impeller Accessories & Installation Guide

WRENCH SEAL

ΥΑΜΑΗΑ					
Impeller Series	Wrench	Seal			
YJ YH Concord Series	optional part	SLAD18			
	WR001	SLA018			

* Some of wrenches are the optional part. You can buy them from SOLAS local dealer

1.Remove and separate the whole jet pump from the PWC.

2.Remove the trail cone (or cap) from the stator.

3.Hold the rear end of the shaft with a bench vise. Remove the impeller with an impeller wrench (optional part). Turning counter clockwise will loosen the impeller.

4. Visually inspect thread on shaft & impeller for debris or damage. Apply grease or anti-seize on the thread before installation. 5. Screw in the impeller by hand; please be careful of the sharp edges of the impeller. Tighten with the impeller wrench. If the

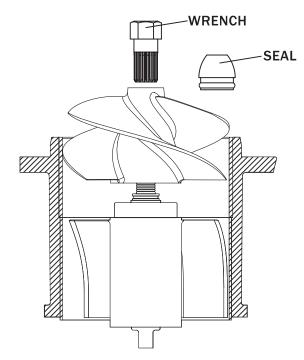
impeller feels too tight or not threaded properly, unscrew the impeller, clean and check the thread.

6.Assemble the pump and put it back on the PWC.

* This installation guide is suggested for reference only. (Please refer to your original service manual or contact your PWC Dealer for detail.)

Kawasaki Impeller Accessories & Installation Guide

Kawasaki is a registered trademark of Kawasaki Motors Crop. USA



- 1.Remove and separate the whole jet pump from the PWC.
- 2.Remove the trail cone (or cap) from the stator,
- 3.Hold the rear end of the shaft with a bench vise.
- Remove the impeller with an impeller wrench(optional part). Turning counter clockwise will loosen the impeller.
- 4. Visually inspect thread on shaft & impeller for debris or damage. Apply grease or anti-seize on the thread before installation.
- 5.Screw in the impeller by hand; please be careful of the sharp edges of the impeller. Tighten with the impeller wrench. If the impeller feels too tight or not threaded properly, unscrew the impeller, clean and check the thread.
- 6.Assemble the pump and put it back on the PWC.
- * Some of wrenches and seals are the optional part. You can buy them from SOLAS local dealer.
- * This installation guide is suggested for reference only.
- (Please refer to your original service manual or contact your PWC Dealer for detail.)

KAWASAKI					
Impeller Series	Wrench	Seal			
KA Super Camber(ABC Series) Super Camber(IJK Series)	optional part				
	WR001	SL009			
KB Super Camber(ABC Series)					
	WR002	SL002			
KC Super Camber(ABC Series)		Original Seal Required			
	WR005				
KD Super Camber(ABC Series)	optional part				
	WR001	SL009			
KE Super Camber(ABC Series) Super Camber(IJK Series) Xprop Series,Concord Series KP	optional part				
Concord Series, Dynafly Series	WR001	SL009			
KF Super Camber (IJK Series) Xprop Series	optional part				
	WR001	SL009			
KX Concord Series	optional part				
	WR001	SL009			
KH Dynafly Series	optional part				
	WR001	SL007			
KG Xprop Series Concord Series KR					
KGX Concord Series	optional part WR001	SL009			







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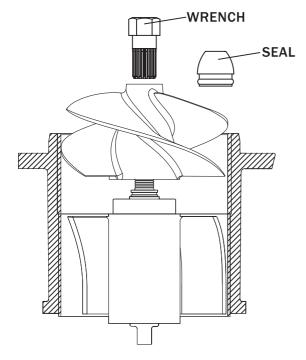
Impeller Series

TIGERSHARK

TIGERSHARK is a registered trademark of Tigershark Co., Inc.

Seal

Impeller Accessories & Installation Guide



HA Concord Series	optional part WR001	SLA010					
POLARIS							
Impeller Series	Wrench	Seal					
PL Super Camber (ABC Series) Super Camber (IJK Series)	optional part	0					
	WR006	SL006					
PA Super Camber (ABC Series) Super Camber (IJK Series) Xprop Series	optional part	SL006 SL012					
Concord Series	WR006	SL006, SL012					
PF Concord Series	optional part	EL 000					
T	WR006	SL009					
	GER SHAI Wrench	r n Seal					
Impeller Series TA Super Camber (IJK Series)		ench / Seal Required					
TB Super Camber (IJK Series) Xprop Series	optional part						
	WR006	SL009					

HONDA

Wrench

* Some of wrenches and seals are the optional part. You can buy them from SOLAS local dealer

1.Remove and separate the whole jet pump from the PWC.

- 2.Remove the trail cone (or cap) from the stator.
- 3.Hold the rear end of the shaft with a bench vise. Remove the impeller with an impeller wrench(optional part).
- Turning counter clockwise will loosen the impeller.4.Visually inspect thread on shaft & impeller for debris or damage. Apply grease or anti-seize on the thread before installation.
- 5.Screw in the impeller by hand; please be careful of the sharp edges of the impeller. Tighten with the impeller wrench. If the impeller feels too tight or not threaded properly, unscrew the impeller, clean and check the thread.
- 6.Assemble the pump and put it back on the PWC.

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(Please refer to your original service manual or contact your PWC Dealer for detail,)

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